



This line on the drivers side (shown here) will be close to the cross member, since the cross-member is wider on this side than the passenger side. (notice the hole and retainer rivet below the mark).



Use the same procedure on the passenger side. You can draw a line up thru the reference hole, and using the square to mark across the top of the cradle frame.



Note how the line across the top surface of the cradle is right above the hole previously mentioned as a reference point (passenger side shown).



Now, using a level, draw a vertical line on the inside of each cradle tube. (Passenger side shown here – note narrower cross-member with more clearance to cut line)



Surface is marked and ready to cut.



This is the vertical mark on the outside (passenger side). Note the hole (rivet removed) used as a reference point.