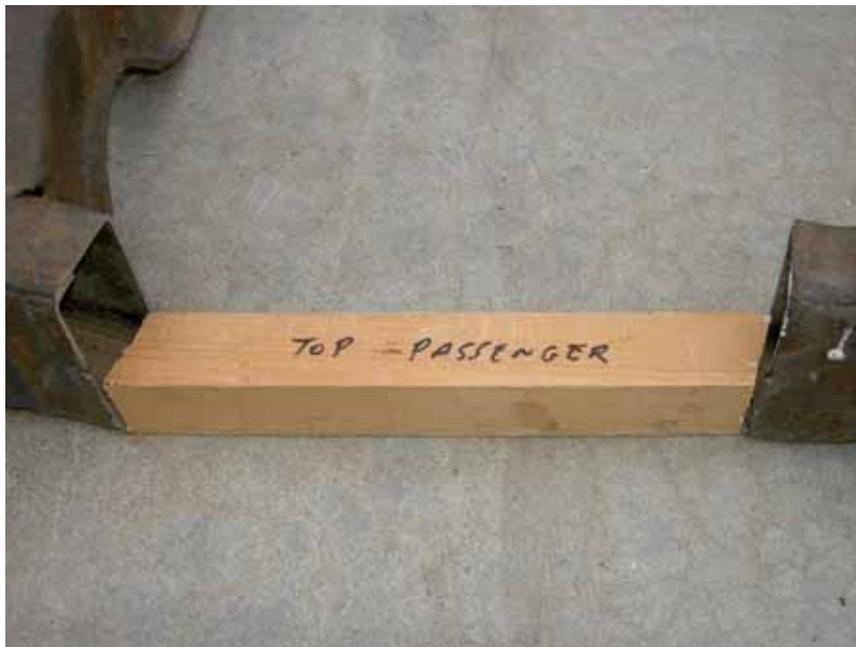




After the block is cut, try fitting it in the planned area that the square metal tube will be welded.



Flipping the block over should fit in the area for the passenger side.

When the metal tubes are cut, place each of them in their proper place, then tack weld them in place.



This is the stretch tube for the cradle (2 required) shown here on the driver side. These are available from B and B Customs.  
[www.BandBCustoms.com](http://www.BandBCustoms.com)



This is the other stretch tube for the cradle shown on the passenger side. Note both are identical but flopped over on opposite sides.



With the parts laid out, check for alignment and symmetry



When alignment and spacing is proper, tack weld the extension tube.



Again, check for alignment and symmetry of the cradle.